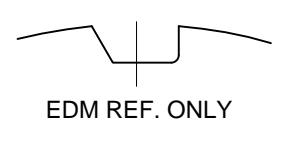
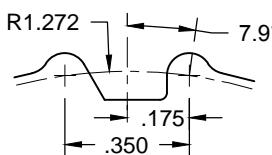
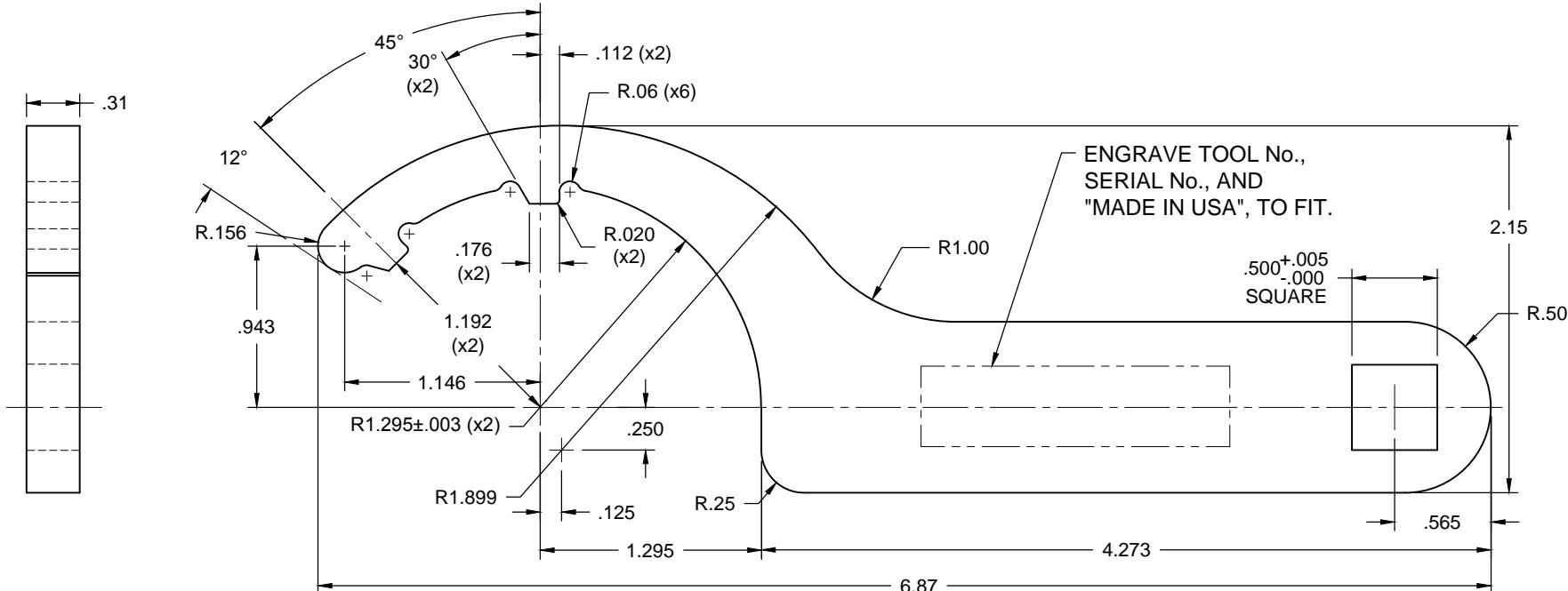


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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		RE-DESIGNED TOOL, WAS A BUY OUT WITH SOCKET DRIVES WELDED TO IT.		11/20/09	WP	DW
1A		CH'D FINISH FROM BLACK OXIDE PER E.B.		8/30/11	RJC	EB
1B		CH'D MATERIAL FROM 4140 AND THICKNESS FROM 3/8 PER R.W.		5/10/12	RJC	RW



FOR REF. ONLY

NOTES

1. ALTERNATE METHOD OF MANUFACTURING IS TO EDM THE TOOTH AND INTERNAL RADIUS AREA, WITH OUT THE CORNER RADIUS'S.
2. MODIFIED VERSION OF TOOL 269T9211-005.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-005A	1	SPANNER WRENCH	01	5/16 x 3 x 7
ASSY #							

RED BARN MACHINE	
TITLE	WRENCH- ADJ. SPANNER; T/R DRIVE SHAFT NUT
DWG NO.	RBT18806
REV	1B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX \pm .005 FRACTIONS \pm 1/32 XX \pm .01 ANGLES \pm 5° X \pm .1	
APPROVED PERRITT D. Weil	
HEAT TREAT RC 40-45	
FINISH SPEC BLACK ZINC	
USED ON MODEL	
FIRE SCOUT & SCHWEIZER	
SCALE	1 : 1
DATE	11-20-09
SHEET	1 of 1

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
—	--			—	—	—

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	-	-	-	-
ASSY #							

 RED BARN MACHINE	
TITLE	
— —	
DWG NO.	
— —	
REV	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
XXX	± .005
XX	± .01
X	± .1
FRACTIONS ± 1/32	
ANGLES ± 5°	
APPROVED	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	—
SHEET 1 of 1	

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	RND	6061	Ø8-1/4 x 3-7/8
ASSY #							